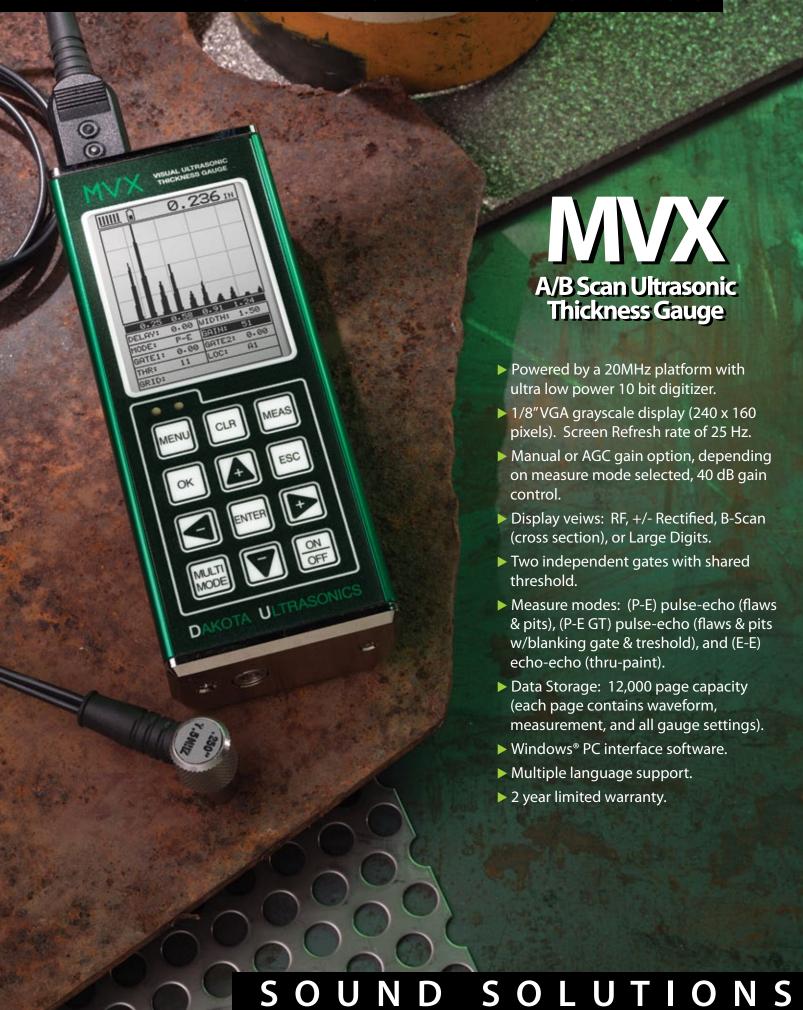
# DAKOTA ULTRASONICS



# **MVX SPECIFICATIONS**

# **Physical**

# Weight:

13.5 ounces (with batteries).

#### Size

2.5 W x 6.5 H x 1.24 D inches (63.5 W x 165 H x 31.5 D mm).

#### **Operating Temperature:**

-14° to 140°F (-10° to 60°C).

# Keyboard:

Membrane switch with twelve tactile keys.

#### Case:

Extruded aluminum body with nickel-plated aluminum end caps (gasket sealed).

#### **Data Output:**

Bi-directional RS232 serial port; Windows® PC interface software.

## Display:

1/8in VGA grayscale display (240 x 160 pixels); viewable area 2.4 x 1.8in (62 x 5.7mm); EL backlit (on/off/auto invert).

# **Ultrasonic Specifications**

#### Measurement Modes:

Pulse-Echo (flaws, pits). Echo-Echo (thru-paint).

#### Pulsar

Square wave pulser with adjustable pulse width (spike, thin, wide).

## Receiver:

Manual or AGC gain control with 40dB range, depending on mode selected.

#### Timing:

20 MHz with ultra low power 10 bit digitizer.

# **Display**

### **Display Views:**

**A-Scan:** Rectified +/- (flaw view) RF (full waveform view).

**B-Scan:** Cross section view; display speed of 15 secs per screen.

**Large Digits:** Standard thickness view; Digit Height: 0.400 in (10mm).

**Scan Bar:** Thickness 6 readings per second; Viewable in B-Scan and Large Digit views.

**Bar Graph:** Indicates stability of measurement.

#### **Power Source**

Three 1.5V alkaline or 1.2V NiCad AA cells.

Typically operates for 35 hours on alkaline and 10 hours on NiCad (charger not included).

Auto power off if idle 5 minutes.

Battery status icon.

# Measuring

#### Range:

**Pulse-Echo Mode:** (Pit & Flaw Detection) measures from 0.025 9.999 inches (0.63 to 254 millimeters).

Echo-Echo Mode: (Thru Paint & Coatings) measures from 0.050 to 4.0 inches (1.27 to 102 millimeters). Range will vary +/- depending on the thickness of coating.

**Flaw Prove Up:** Basic mode using angle beam transducers.

**Resolution:** +/- .001 inches (0.01 mm).

#### Velocity Range:

.0492 to .3936 inches/ms 1250 to 9999 meters/sec

Single and Two point calibration option, or selection of basic material types.

**Units:** English & Metric

# Transducer

## **Transducer Types:**

Dual Element (1 to 10 MHz).

Single Element (1 to 10 MHz) - converter cable required.

Locking quick disconnect LEMO "00" connectors.

Standard 4 foot cable.

Custom transducers and cable lengths available for special applications.

# Memory

#### **Data Structure:**

Grid (alpha numeric)

#### Cell contents:

12,000 readings , A or B Scan image, & gauge settings for every reading.

**OBSTRUCT** to indicate inaccessible locations.

# Memory:

16 megabit non-volatile ram.

#### **Features:**

#### Setups:

64 custom user-definable setups; Factory setups can also be edited by the user.

#### Gates

Single gate in pulse-echo mode, or single gate with holdoff in echo-echo mode; Adjustable threshold.

# **Selectable Transducers:**

Selectable transducer types with built-in dual path error correction for improved linearity.

#### Alarm Mode:

Set Hi and Lo tolerances with audible beeper and visual LEDs.

#### Fast-Scan Mode:

Takes 32 readings per second and displays the minimum reading found when the transducer is removed.

# Certification

Factory calibration traceable to NIST & MIL-STD-45662A.

#### Warrantv

2 year limited



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